

January-09-12 8:57:45 AM

78406

Page 1

| | | | | | | |
|-----------------------|----------------------------|------------------------|---------------------|----------------------|--------------|--------------|
| Item ID: | D4030-041 | Accept | *N900040100* | Setup | Start | *NS1* |
| Revision ID: | | | | | | |
| Item Name: | Long Basket Assembly (350) | | | | Stop | *NS2* |
| Start Date: | 09/01/2012 | Start Qty: 1.00 | *1* | Cust Item ID: | | |
| Required Date: | 23/01/2012 | Req'd Qty: 1.00 | *1* | Customer: | | |
| Reference: | | | | | | |

Approvals: **Process Plan:** M.L.J **Date:** 12/01/09 **Tooling:** _____ **Date:** _____
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 78406

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Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Assembly (350)
 Start Date: 09/01/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 23/01/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Identify as per dwg & Stock Location: _____ | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo <i>PCN 78406</i> | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

MLJ 12/01/20
(1)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78406

78406

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|-----------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| D4086-210 *D4086-210* Placard, Max Load | | Manufactured | No | | | | Each | 11.0000 | | 1 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST122 | | | | 10 | | | | | |
| | | | | 66275 | | | | 1 | | | | | |
| | | | | 76298 | | | | 9 | | | | | |
| | | | | ST124 | | | | 1 | | | | | |
| | | | | 64869 | | | | 1 | | | | | |
| D2530 *D2530* Handle Weldment | | Manufactured | No | | | 100 | Each | 18.0000 | 1 | 1 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST506 | | | | 18 | | | | | |
| | | | | 76087 | | | | 8 | | | | | |
| | | | | 77030 | | | | 10 | | | | | |
| D2535 *D2535* Spring | | Manufactured | No | | | 100 | Each | 76.0000 | 2 | 2 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST504 | | | | 76 | | | | | |
| | | | | 71117 | | | | 26 | | | | | |
| | | | | 77488 | | | | 50 | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78406

78406

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | | |
|-------|--------------|----|--|-----|------|---------|---|---|
| D2537 | Manufactured | No | | 100 | Each | 34.0000 | 2 | 2 |
|-------|--------------|----|--|-----|------|---------|---|---|

D2537

Bushing

**

SP

Location

Loc Qty

Loc Code

ST504

34

73344

3

76088

31

24

D3913-041

Manufactured No

100

Each

0.0000

1

1

D3913-041

Long Basket Base Assembly, 350

**

1 BR 12-1-19.

D3914-041

Manufactured No

100

Each

0.0000

1

1

D3914-041

Long Basket Lid Assembly (350)

**

1 BR 12-1-19

D3917-3

Manufactured No

100

Each

35.0000

6

6

D3917-3

Washer

**

SP

Location

Loc Qty

Loc Code

ST092

35

75036

11

76956

24

6x

D3953-3

Manufactured No

100

Each

40.0000

2

2

D3953-3

Gas Spring Stud, Lid

**

SP 12-0-18

Location

Loc Qty

Loc Code

ST096

40

76659

20

78042

20

24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78406

78406

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each 28.0000 2 2

D3953-7

Spring Spacer

**

SP

Location

Loc Qty

Loc Code

ST096

28

76295

22

76658

6

D3953-9 Manufactured No

100 Each 12.0000 2 2

D3953-9

Gas Spring Washer

**

SP

Location

Loc Qty

Loc Code

ST096

12

74169

2

76296

10

D3953-17 Manufactured No

100 Each 21.0000 2 2

D3953-17

Gas Spring Spacer

**

SP

Location

Loc Qty

Loc Code

ST096

21

76294

21

D3953-19 Manufactured No

100 Each 21.0000 1 1

D3953-19

Gas Spring Bracket

**

SP 12-01-18

Location

Loc Qty

Loc Code

ST096

21

73551

1

75227

20

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Work Order ID: 78406

78406

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | |
|--------------------|--------------|----|-----|------|--------|----|-----------|
| D3953-21 | Manufactured | No | 100 | Each | 8.0000 | 1 | 1 |
| *D3953-21* | | | | | | ** | <u>SP</u> |
| Gas Spring Bracket | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|---------------------|--------------|----|-----------------|----------------|-----------------|---------|-----------|
| | | | ST096 | 8 | | | |
| | | | <u>73557</u> | 8 | | | <u>1x</u> |
| D3969-3 | Manufactured | No | | 100 | Each | 22.0000 | 1 |
| *D3969-3* | | | | | | ** | <u>SP</u> |
| Spring (Basket Lid) | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|------------------|-----------|----|-----------------|----------------|-----------------|----------|-----------|
| | | | ST272 | 22 | | | |
| | | | 64285 | 1 | | | |
| | | | 73515 | 21 | | | <u>1x</u> |
| AN3-14A | Purchased | No | | 100 | Each | 128.0000 | 4 |
| *AN3-14A* | | | | | | ** | <u>SP</u> |
| Bolt | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|------------------|-----------|----|-----------------|----------------|-----------------|----------|--------------------|
| | | | ST352 | 128 | | | |
| | | | <u>117872</u> | 28 | | | <u>4x</u> |
| | | | 119328 | 100 | | | |
| AN3-16A | Purchased | No | | 100 | Each | 117.0000 | 2 |
| *AN3-16A* | | | | | | ** | <u>SP 12-01-18</u> |
| Bolt | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|--|--|--|-----------------|----------------|-----------------|--|-----------|
| | | | ST352 | 117 | | | |
| | | | 117441 | 49 | | | |
| | | | <u>118628</u> | 68 | | | <u>2x</u> |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 78406

78406

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | |
|------------------|-----------|----|-----|------|---------|----|----|
| AN5-17A | Purchased | No | 100 | Each | 96.0000 | 4 | 4 |
| *AN5-17A* | | | | | | ** | SP |
| Bolt | | | | | | | |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| FP001 | 50 | |
| 119438 | 50 | 4x |
| ST338 | 46 | |
| 117872 | 42 | |
| 119449 | 4 | |

| | | | | | | | |
|-----------------|-----------|----|-----|------|---------|----|----|
| AN4-12 | Purchased | No | 100 | Each | 62.0000 | 3 | 3 |
| *AN4-12* | | | | | | ** | SP |
| Bolt | | | | | | | |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST357 | 62 | |
| 118626 | 37 | 3x |
| 119775 | 25 | |

| | | | | | | | |
|------------------|-----------|----|-----|------|---------|----|----|
| AN310-4 | Purchased | No | 100 | Each | 74.0000 | 3 | 3 |
| *AN310-4* | | | | | | ** | SP |
| NUT | | | | | | | |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST344 | 74 | |
| 119328 | 9 | |
| 119799 | 15 | 3x |
| 120124 | 50 | |

| | | | | | | | |
|------------------|-----------|----|-----|------|---------|----|-------------|
| AN310C4 | Purchased | No | 100 | Each | 42.0000 | 2 | 2 |
| *AN310C4* | | | | | | ** | SP 12-01-18 |
| Nut | | | | | | | |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST344 | 42 | |
| 118626 | 17 | 2x |
| 119324 | 25 | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
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Work Order ID: 78406

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

78406

D4030-041

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

6,189.000

6

6

MS21042I 3

**

SP

Nut

Location

Loc Qty

Loc Code

ST300

6189

117441

16

117885

32

118451

5

118927

3

119017

5610

119075

523

Lex

MS21042L5

Purchased

No

100

Each

2,050.000

4

4

MS21042I 5

**

SP

Nut

Location

Loc Qty

Loc Code

ST300

2050

116105

5

116548

43

117611

50

118179

452

119109

1500

4x

MS24665-151

Purchased

No

100

Each

359.0000

3

3

MS24665-151

**

SP 12-01-18.

Cotter Pin

Location

Loc Qty

Loc Code

ST309

359

17566

359

3x

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78406

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

78406

D4030-041

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

224.0000

2

2

MS24665-300

Cotter Pin

**

SP

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

24

116823

24

2x

NAS1149F0432P

Purchased

No

100

Each

334.0000

6

6

NAS1149F0432P

Washer

**

SP

Location

Loc Qty

Loc Code

ST275

334

119638

34

120142

300

6x

NAS1149F0563P

Purchased

No

100

Each

127.0000

4

4

NAS1149F0563P

Washer

**

SP

Location

Loc Qty

Loc Code

ST275

127

117735

127

4x

NAS1149F0332P

Purchased

No

100

Each

328.0000

8

8

NAS1149F0332P

WASHER

**

SP 12-01-18

Location

Loc Qty

Loc Code

ST275

328

117735

45

119225

280

17317

3

8x

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78406

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Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

3,530.000

2

2

NAS1149C0432R

**

SP. 12-01-18.

Washer

Location

Loc Qty

Loc Code

ST297

3530

117291

2530

119124

1000

2x

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

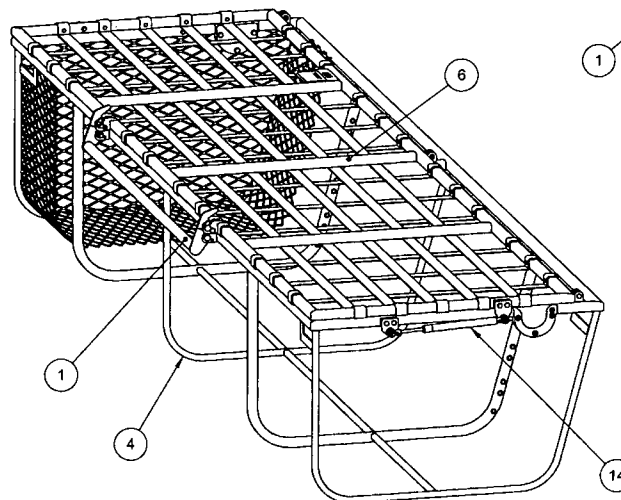
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| ITEM | QTY -041 | QTY -043 | P/N | DESCRIPTION |
|------|-------------|-------------|---------------|-----------------------------------|
| | X | | D4030-041 | LONG BASKET ASSY (350) |
| | | X | D4030-043 | LONG BASKET ASSY, LIGHT LID (350) |
| 1 | 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | 2 | D2535 | SPRING |
| 3 | 2 | 2 | D2537 | BUSHING |
| 4 | 1 | 1 | D3913-041 | LONG BASKET BASE ASSY (350) |
| 5 | 1 | | D3914-041 | LONG BASKET LID ASSY (350) |
| 6 | | 1 | D3915-041 | LIGHT LID ASSY-LONG BASKET |
| 7 | 6 | 6 | D3917-3 | WASHER |
| 8 | 2 | 2 | D3953-3 | GAS SPRING STUD, LID |
| 9 | 2 | 2 | D3953-7 | GAS SPRING SPACER |
| 10 | 2 | 2 | D3953-9 | GAS SPRING WASHER |
| 11 | 2 | 2 | D3953-17 | GAS SPRING SPACER |
| 12 | 1 | 1 | D3953-19 | GAS SPRING BRACKET |
| 13 | 1 | 1 | D3953-21 | GAS SPRING BRACKET |
| 14 | 1 | 1 | D3969-3 | SPRING |
| 15 | 4 | 4 | AN3-14A | BOLT |
| 16 | 2 | | AN3-16A | BOLT |
| 17 | | 2 | AN3-20A | BOLT |
| 18 | 3 | 3 | AN4-12 | BOLT (DRILLED) |
| 19 | 4 | 2 | AN5-17A | BOLT |
| 20 | | 2 | AN5-21A | BOLT |
| 21 | 3 | 3 | AN310-4 | NUT, CASTELLATED |
| 22 | 2 | 2 | AN310C4 | NUT, CASTELLATED |
| 23 | 6 | 6 | MS21042L3 | NUT |
| 24 | 4 | 4 | MS21042L5 | NUT |
| 25 | 3 | 3 | MS24665-151 | COTTER PIN |
| 26 | 2 | 2 | MS24665-300 | COTTER PIN |
| 27 | 6 | 6 | NAS1149F0432P | WASHER |
| 28 | 4 | 4 | NAS1149F0563P | WASHER |
| 30 | 8 | 8 | NAS1149F0332P | WASHER |
| 31 | 2 | 2 | NAS1149C0432R | WASHER |



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

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REVISIONS
WORK ORDER
NO 78406-ML5

RELEASED
10.08.12
ECN 10-596

| | | | |
|------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| C | QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D8-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3). | MB | 10.07.23 |
| B | AN5-21A BOLT WAS AN5-19A: BOM & (D3-3) | JPH | 10.04.06 |
| A | NEW ISSUE | JPH | 10.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | ALJ | DART AEROSPACE LTD | |
| DRAWN | JP | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | JFS | DRAWING NO. | REV. C |
| MFG. APPR. | JFS | D4030 | SHEET 1 OF 3 |
| APPROVED | JFS | TITLE | SCALE |
| DE APPR. | JFS | LONG BASKET ASSY (350) | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

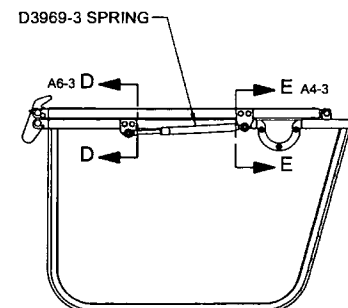
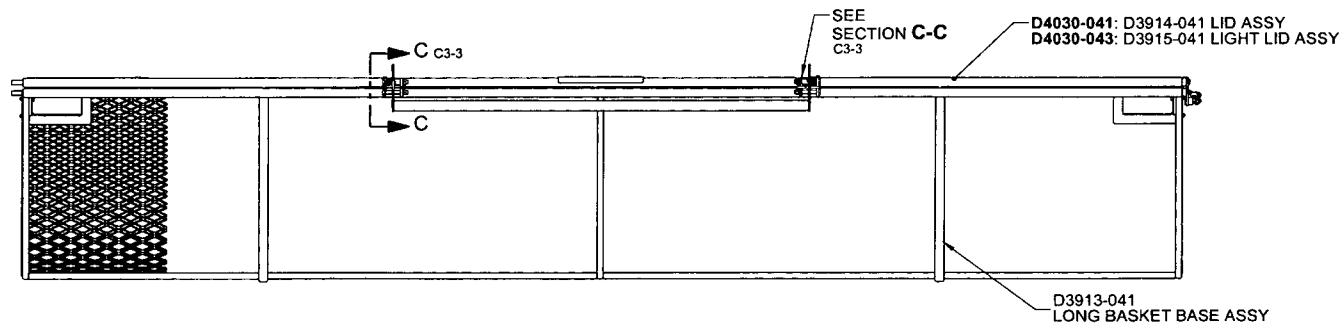
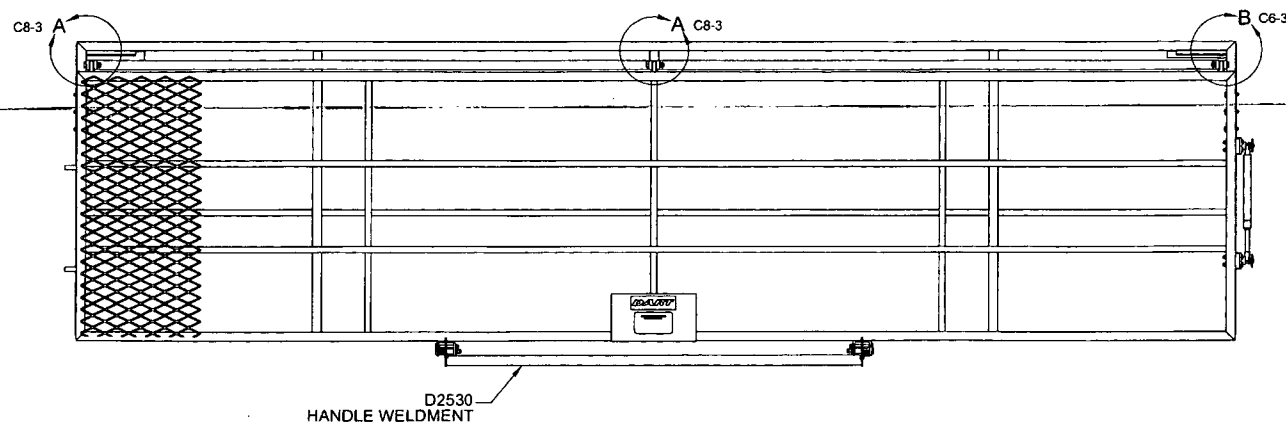
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

78406

8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.12

| | | | |
|------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN | 195 | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | SES | D4030 | SHEET 2 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | LONG BASKET ASSY (350) | |
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8 7 6 5 4 3 2 1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

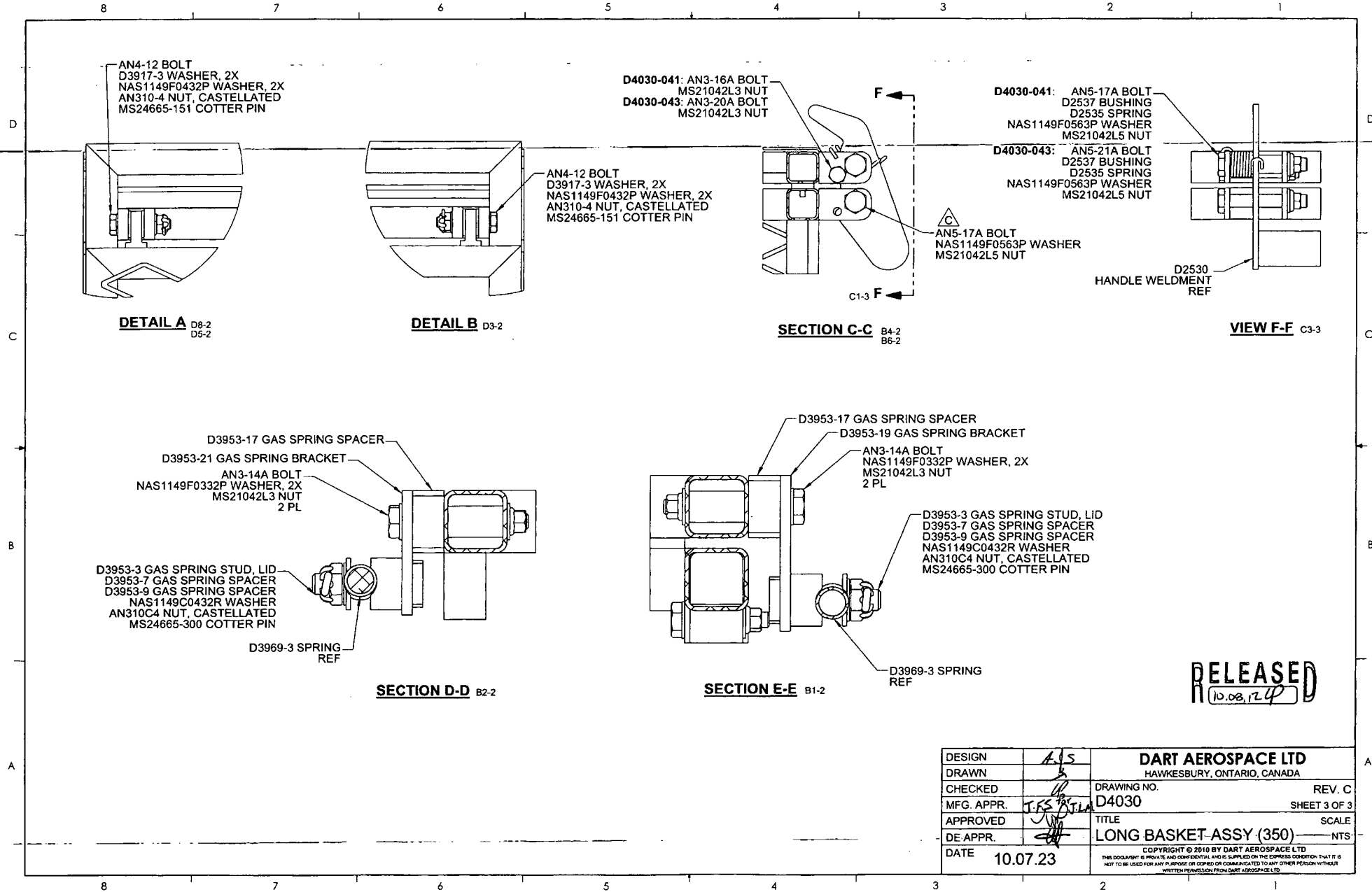
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

78406



RELEASED
10.08.17

| | | | |
|------------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN | ALS | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | JFS | D4030 | SHEET 3 OF 3 |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries